

# AP LIFT 475

**TWO COMPONENT, STRUCTURAL POLYURETHANE FOAM.**



## DESCRIPTION

AP LIFT 475 is a two component, high strength, high density, hydro insensitive structural polyurethane foam. Unconfined density is approximately 76 kg/cubic meter. Also available in a slow version.

## ADVANTAGES

- High strength.
- Low viscosity.
- Works in wet environments - displaces water.
- Bonds with soil and concrete.
- Traffic ready in 15 minutes.
- Closed cell.

## FIELD OF APPLICATION

- Stabilizing soil.
- Lifting concrete slabs.
- Filling voids.
- Supplemental sinkhole remediation.

## APPLICATION

**Note :** The following is a typical application description. In case of other jobsite parameters, please contact our technical department.

### PRELIMINARY ANALYSES

For slab lifting, soil stabilization, consolidation grouting, and all other forms of geotechnical grouting, it is advised to review soil reports from the job site. Take note of all structural elements and considerations and consult with geotechnical or structural engineers as needed. Locate all utilities prior to drilling or driving pipes into the ground.

### PREPARATION OF THE SUBSTRATE

Soil probe spacing is most commonly 120 to 150 cm on center and as needed across the surface of the substrate. Depths will vary from job to job but must be established before work is to begin. Injection Technician should always confirm clearances and paths to injection sites for large equipment and/or Alchemy-Spetec mobile injection rigs.

### PREPARATION OF THE PRODUCT

Read the technical and safety data sheets prior to commencement of the injection work.

### PREPARATION OF THE EQUIPMENT

Alchemy-Spetec proportioning equipment in Cart System or Rig configurations should be tested to confirm equal flow and pressures from both A and B lines. MixMaster Pro should always be thoroughly inspected for cross-contamination or foreign buildup of any kind prior to injection.

## APPLICATION

- Start the injection at the first probe and work way across grid pattern as needed taking note of travel of foam, connectivity to next hole location, and volumes used.
- Do not over pressurize while injecting; the correct injection pressure is the pressure that allows resin to penetrate the soils and/or fill the voids and keep the MixMaster Pro operating properly
- Take note of reaction time of material and be sure to purge injection gun regularly to prevent material curing in the gun.
- If lifting slabs, monitor lift with Alchemy-Spetec Dial Indicator Cranes to prevent over-lift.
- If stabilizing soil, pay attention to volume/vertical distance estimation and for material not penetrating and exiting around probe only.
- Clean the MixMaster gun thoroughly with Alchemy-Spetec pressure pot system, and cap supply lines.
- Run material through the pump as a maintenance step every 7-10 days.

## REQUIRED TOOLS

Proportioning pump with heated lines, drill bits, MixMaster Pro injection gun, ports, Alchemy-Spetec Flush, soil probes.

## CLEANING AND MAINTENANCE

After the injection, clean the pump with AP Flush 121. Conduct a full Alchemy-Spetec-recommended gun flush after every use. Material can remain in cleaned and capped lines. After injection, remove the packers from the concrete and fill the holes with a fast setting cement or any other appropriate filler material.

## COMPLIMENTARY PRODUCTS

½" hydraulic tubing, flush pot, dial indicator cranes, airless flush pump, air compressor, ports, AP Flush 121.

## ADVICE / FOCAL POINTS

Avoid injecting by temperatures below -20°C. In extreme cold conditions it is recommended to warm both components to 16°C – 27°C.

## TECHNICAL DATA

### APPEARANCE - COMPOSITION

Physical Properties - Cured

Compressive Strength	(ASTM D-1621)	100 p.s.i. or 14,000 p.s.f.	6,895 millibar
Tensile Strength	(ASTM D-638)	100 p.s.i.	6,895 millibar
Expansion	(Unconfined)	14-16 times	-
Density	(ASTM-D 1622)	4.5 to 5.0 lb/ft <sup>3</sup>	72.08 to 80.09 kg/m <sup>3</sup>
Shrinkage	(ASTM D-1042/D-756)	-	-

Properties will vary depending on application conditions.

## REACTION TIMES

Reaction Time @ 25°C

Initial Reaction Time	9 seconds
Tack Free	40 seconds
90% Full Strength	15 minutes

## CONSUMPTION

Consumption has to be assessed on site and is influenced by the amount of water leaking, thickness of the concrete.

## REFERENCE DOCUMENTS



## PACKAGING

AP LIFT 475 is supplied in 378.5 Liter Units, 1892.7 Liter Units.

## STORAGE AND SHELF LIFE

Store between 10°C - 26°C.

## SAFETY PRECAUTIONS

Avoid contact with eyes and skin, always use personal protective equipment in compliance with local regulations. Read the relevant Safety Data Sheet before use. Safety Data Sheets are available on [www.alchemy-spetec.com](http://www.alchemy-spetec.com)

When in doubt contact Alchemy-Spetec Technical Service.

The above information is provided in good faith, but without any guarantees. The application, use and processing of the products are beyond our control and are, as such, the sole responsibility of the user/processor. In the event that Resiplast N.V. is still held liable for damages, then the claim will still be limited to the value of the goods delivered. We always aim to deliver consistently high quality goods. All values on this technical sheet are average values that result from tests carried out under laboratory conditions (20°C and 50% RH). Values that are measured on the construction site may show a slight deviation since the environmental conditions, the application, and the way of processing our products are beyond our control. Do not add any products other than those indicated on the technical documentation. This version replaces all previous versions. Version 2.0 Date: 5 October 2020 5:23 pm

# RESIPLAST

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